



#### Main Features:

- · Adjustable V/F curve and vector control
- · Sine wave PWM control
- · Auto torque boost & slip compensation
- 150% when starting the torque at 1.0Hz
- Output frequency 0.1 ~ 400 Hz
- · 8-step speed control and 7-step preset speed process control
- · Built-in PID feedback control
- · Analog frequency setting: 0-10VDC, 4-20mA
- Built-in MODBUS communication, baud rate up to 38400 bps
- · Ennergy saving running and AVR function
- · Auto-adjustment acceleration and deceleration
- · Sleeping and awake up function

### Applications:

Packing machine; dumpling machine; treadmill; temperature/humidity control fan for agriculture and aquaculture; mixer for food processing; grinding machine; drilling machine; small size hydraulic lathe; coating equipment; small size milling machine; robot arm of injection machine (clamp); wood machine (two-side woodworking planer); edge bending machine, elasticizer, etc.



### Power Range:

Single phase 230V 0.5HP-3HP(0.4KW-2.2KW)
Three phase 230V 0.5HP-7HP(0.4KW-5.5KW)
Three phase 460V 1HP-7HP(0.75KW-5.5KW)



## Specification:

## 230V SERIES

Voltage Class	230V Class							
Model Number B550-20XX	R5	01	02	03	05	07		
Max. Applicable Motor Output (kW)	0.4	0.75	1.5	2.2	3.7 5.5			
Max. Applicable Motor Output (hp)	0.5	1.0	2.0	3.0	5.0	7.5		
Rated Output Capacity (kVA) Rated Output Current (A)	1.0	1.7	2.7	3.8	6.5	9.5		
Rated Output Current (A)	3.0	4.5	7.0	10	17	25		
Maximum Output Voltage (V)	3-Phase proportional to input voltage							
Output Frequency (Hz)	0.1~400 Hz							
Maximum Output Voltage (V) Output Frequency (Hz) Carrier Frequency (KHz)			1-15					
		Single/3	3-phase					
Rated Input Current (A)	6.3/2.9	11.5/7.6	15.7/8.8	27/12.5	19.6	28		
Input Current for 1-phase Models when Using 3-phase Power	3.2	6.3	9.0	12.5	-	**		
Rated Voltage, Frequency		Single/3 200-240 VA	3-phase 200-240VAC, 50/60Hz					
Voltage Tolerance	± 10% (180~264 VAC)							
Frequency Tolerance			± 5%	(47~63 Hz)				
Cooling Method	Fan Cooled							

# 460V SERIES

Voltage Class		460VClass							
	Model Number B550-40XX	01	02	03	05	07			
	ax. Applicable Motor Output W)	0.75	1.5	2.2	3.7	5.5			
M (h	ax. Applicable Motor Output p)	1.0	2.0	3.0	5.0	7.5			
ng		2.3	3.1	3.8	6.2	9.9			
Rati	Rated Output Current (A)	3.0	4.2	5.0	8.2	12.5			
<u>"[</u>	Maximum Output Voltage (V)	3-phase Proportional to Input Voltage							
1tp	Output Frequency (Hz)	0.1~400 Hz							
5	Carrier Frequency (kHz)	1-15							
Rati	Rated Input Current (A)	3-phase							
		4.2	5.7	7.0	8.5	14			
	Rated Voltage, Frequency	3-phase 380-480 VAC, 50/60Hz							
put	Voltage Tolerance	± 10% (342~528 VAC)							
Ξ	Frequency Tolerance	± 5% (47~63 Hz)							
C	ooling Method	Fan Cooled							



Control System

Freq. Setting Resolution

### **General Specifications**

SPWM (Sinusoidal Pulse Width Modulation) control (V/F or sensorless vector control)

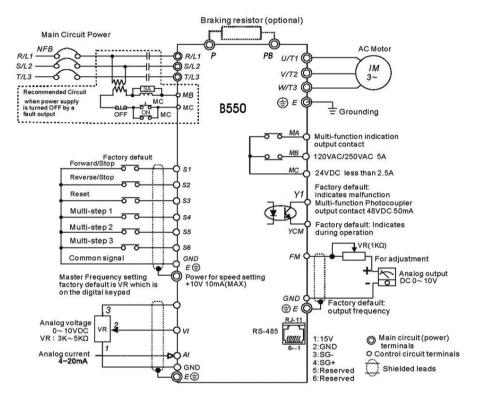
0.1Hz

Characteristics	Output Frequenc	Docelution	- Constant -			
. <del></del>	Output Frequency Resolution		0.1Hz			
(O)	Torque Characteristics		Including the auto-torque, auto-slip compensation; starting torque can be 150% at 5.0Hz			
e e	Overload Endurance		150% of rated current for 1 minute			
gc	Skip Frequency		Three zones, settings range 0.1-400Hz			
ar	Accel/Decel Time		0.1 to 600 seconds (4 Independent settings for Accel/Decel Time)			
	Stall Prevention Level Frequency Setting		20 to 200%, Setting of Rated Current			
Control	DC Injection	Braking	Operation frequency 0-60Hz, output 0-100% rated current Start time 0-5 seconds, stop time 0-25 seconds			
	Braking Torque		Approx. 20% (up to 125% possible with option braking resistor or braking unit externally mounted, 1-15HP braking transistor built-in)			
	V/F Pat	tern	Adjustable V/F pattern			
10	Frequency	Keypad	Setting by ▲ ▼			
Characteristics	Setting	External Signal	Potentiometer-5K Ω/0.5W, 0 to +10VDC, 4 to 20mA RS-485 interface; Multi-Function Inputs 0 to 5 (7 steps, Jog, up/down)			
<u>-</u>	Operation	Keypad	Set by RUN, STOP			
ract	Setting Signal	External Signal	M0 to M5 can be combined to offer various modes of operation, RS-485 serial interface (MODBUS).			
	Multi-Function Input Signal		Multi-step selection 0 to 7, Jog, accel/decel inhibit, first to forth accel/decel switches, counter, PLC operation, external Base Block (NC, NO), auxiliary motor control is invalid, selections, driver reset, IP/DOWN key settings, sink/source selection			
Operating	Multi-Function Output Indication		AC drive operating, frequency attained, non-zero, base block, fault indication, local/remote indication, PLC operation indication, auxiliary motor output, driver is ready, overheat alarm, emergency stop			
0	Analog Output Signal		Analog frequency/current signal output.			
Al	arm Output Co	ntact	1 Form C contact or open collector output			
C	Operation Functions		AVR, S-Curve, over-voltage, over-current stall prevention, fault records, adjustable carrier frequency, DC braking, momentary power loss restart, auto tuning, frequency limits, parameter Lock/Reset, vector control, counter, PID Control, PLC, MODBUS communication, reverse Inhibition, abnormal reset, abnormal re-start, digital frequency output, steep/revival function, 1stl/2nd frequency source selections.			
Р	Protection Functions		Self-testing, over voltage, over current, under voltage, overload, overheating, external fault, electronic thermal, ground fault.			
	Display Keypads		6-key, 4-digit, 7-segment LED, 4 status LEDs, master frequency, output frequency, output current, custom units, parameter values for setup, review and faults, RUN,STOP, RESET, FWD/REV			
В	Built-in Braking Chip Protection Level Pollution Degree Installation Location Ambient		Built-in for all models			
SE			IP20			
ţ			2			
l pu	Installation L		Altitude 1,000 m or lower, keep from corrosive gasses, liquid and dust			
	Ambie Tempera	nt ture	-10°C to 40°C (-10°C to 50°C without blind plate) Non-Condensing and not frozen			
Enviromental	Storage/Trans Tempera	portation ture	-20°C to 60°C			
V K	Ambient H	umidity	Below 90% RH (non-condensing)			
ᇤ	Vibration		9.80665m/s² (1G) less than 20Hz, 5.88m/s² (0.6G) at 20 to 50Hz			
	Approvals		CE			





### standard connection diagram



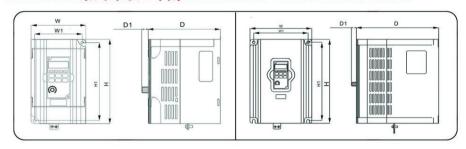
NOTE: Do not plug a Modem or telephone line to the RS-485 communication port, permanent damage may result. Terminal 18.2 are the power sources for the optional copy keypad and should not be used while using RS-485 communication.

\* If it is single phase model, please select any of the two input power terminals in main circuit power.

\* Single phase model can be input 3-phase power.



## B550series系列外形尺寸图 B550 series exterior dimension:



### Dimension:

(unit:mm)

Fig	Model	w	W1	Н	H1	D	D1	Fan cooled
A	B550-20R5	85	74	141.5	130.5	113	10.5	YES
	B550-2T0R5							
	B550-2001							
	B550-2T001							
	B550-2002							
	B550-2T002							
A	B550-4001	100	89		140	106.5	10.5	
	B550-4002							
	B550-2T003			151				
	B550-4003							
	B550-2003							
В	B550-2005	125	110	220	205	166.5	10.5	
	B550-2T005							
	B550-4005							
	B550-4007							
	B550-4010							
	B550-2T007							

